

Rockcote specifications and technical information relating to project:

Generic Benex Panel Specification

Specification for:

Benex Group



Date of Specification: 11th March 2015

Specification Number: 3990

For further information on Rockcote products, systems and warranties, please contact:

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Specification Number: 3990
Date of Specification: 11th March 2015

Application Over: Benex Panel
Finish Required: Sandcote

Surface Preparation:

Surface Preparation: Substrate must be clean and free of dust, oil, dirt, mould or any other contamination. Substrate must be wet down to assist with correct cement hydration and bonding. Application of ROCKCOTE Render may proceed once the “shine” has gone off the wall.

Please read all relevant Technical Data Sheets & Material Safety Data Sheets prior to product use.

Step 1	Product Used	Rockcote Keycote
	Application Method	Trowel
	Spreading Rate	14m²/20kg
	Dry Coating Thickness	1.2-2mm
	Curing Time	48 hrs
Step 2	Product Used	Rockcote Quick Render PM100 & Mesh
	Application Method	Trowel or Spray
	Spreading Rate	2m²/20kg
	Dry Coating Thickness	4-8mm
	Curing Time	48-72hrs
Step 3	Product Used	Rockcote Texprime (Tinted)
	Application Method	Brush, Roller or Spray
	Spreading Rate	6m²/ltr
	Curing Time	4 hrs
Step 4	Product Used	Rockcote Sandcote
	Application Method	Trowel
	Spreading Rate	10m²/15ltr
	Dry Coating Thickness	1mm
	Curing Time	24 hrs
Step 5	Product Used	Rockcote Clearcote
	Application Method	Roller or Spray
	Spreading Rate	4-8m²/ltr
	Curing Time	4 hrs

Warranty Information

The above specification is eligible for a 15 year system warranty when applied in accordance with the relevant technical specifications. Rockcote warrants all its coatings and coatings systems when applied in accordance with the relevant technical specifications. This warranty not only ensures the client's protection but also Rockcote's ongoing commitment to quality

TECHNICAL DATA SHEET

ROCKCOTE KEYCOTE

Last Updated January 2013

Description ROCKCOTE Keycote is a cementitious polymer modified adhesive base coat manufactured to exacting conditions from high quality, washed and graded sands, Off White Portland Cement and proprietary additives conforming to Australian Standard 3972. ROCKCOTE Keycote is ideal for use as a base coat over fibro cement sheets, provided that a minimum of 2mm dry film build of acrylic render is used as a finish coat. ROCKCOTE Keycote can provide a very strong adhesive bond to difficult substrate surfaces such as smooth masonry & clay block surfaces and properly cleaned & prepared pre-painted surfaces, prior to the application of cement based renders.

Features

- *10 year warranty
- Only requires addition of water
- Easy to use
- Exhibits minimal shrinkage

Benefits

- Tough
- Water resistant

Uses • Designed for use as a base coat over smooth masonry and painted surfaces, fibre cement sheeting, off form concrete and tilt up precast concrete panel
• Can be used interior and exterior

Colours and Gloss N/A

Sheen Level N/A

Typical Data at 25°C and 50% Relative Humidity

Coverage Rate Approximately 14m²/20kg @ 1.4mm build Approximately 2.5m²/20kg @ 4mm build

Film Build Optimum results are normally achieved by applying 1.4-2mm thick for one coat. Application is not recommended in a single coat greater than 6mm thick.

Drying Time Dries in approximately 4-8 hours under normal drying conditions. (Dry times vary with changes in temperature and humidity and residual moisture in the substrate).

Curing Time 24-48 hours Once initial dry set has occurred, rewet 1 - 2 to times a day with clean water for 1 day. This is especially important during hot and/or windy weather.

Abrasion Resistance Excellent

Usual No Coats Suitable for multiple coat application

Packaging Sizes 20 Kg Bags

Clean Up Clean with water immediately after use if render has not cured. Remove any unwanted material or spatter from surfaces with water as soon as possible and preferably before dry. Recently dried render may be more easily removed with warm water and detergent.

Substrate Conditions • Must be applied over properly prepared substrates that are free of dirt, dust, grime and any other contaminants
• All substrates must be installed as per manufacturers' specifications prior to application
• Do not apply if air and surface temperatures are below 3°C or above 35°C

Application • Mix 20kg of ROCKCOTE Keycote with 4.8 – 5.0 litres of clean water for a minimum of 3 minutes, let stand for 3 minutes, re-mix and adjust consistency if required
• For masonry surfaces, wet down the wall and once the sheen has receded apply ROCKCOTE Keycote to the entire surface and leave rough to provide optimum adhesion for subsequent coats
• For using as a base coat over off form concrete or tilt up precast concrete Panels ROCKCOTE Keycote can be applied in one or two coats and finished with a Plastic trowel or similar to achieve the desired finish
• For best results, ROCKCOTE Keycote is to be applied to a minimum thickness of 1.4mm, leaving surface suitably keyed to provide optimum adhesion for subsequent coating
• ROCKCOTE Keycote must be cured for a minimum 48 hours before over coating
• The application of ROCKCOTE Keycote is a specialist procedure and should only be carried out by a skilled and experienced applicator in accordance with ROCKCOTE Technical

TECHNICAL DATA SHEET

ROCKCOTE KEYCOTE

Last Updated January 2013

Specifications

Safety Data

Refer ROCKCOTE Keycote MSDS

Precautions and Limitations

- Should not be applied over silicone-based painted surfaces, or any surface or system not specified by ROCKCOTE
- Should only be applied to glossy impervious painted surface when correctly prepared surface has been roughened for a satisfactory key for ROCKCOTE Keycote to adhere
- Should not be applied in temperatures below 3°C or in very hot and windy conditions or above 30°C
- Protect from freezing temperatures for 24 hours after application
- Protect from heavy rain for 8 hours after application
- When using ROCKCOTE Keycote as a basecoat within a ROCKCOTE coloured render system, a tinted ROCKCOTE acrylic primer must be applied prior to application of coloured render
- ROCKCOTE Keycote must be used prior to use by date

Transport and Storage

- ROCKCOTE Keycote must be kept dry during transportation and storage
- When working with ROCKCOTE Keycote, observe the usual precautions for handling cement based products
- Avoid inhalation of the powder, prolonged skin contact and particularly eye contact
- If contact occurs, flush thoroughly with clean water
- Wear protective clothing to minimise skin contact and wear goggles where spatter is likely
- Where spills occur, sweep up dry material or soak up liquid spillage with sand/sawdust and remove to suitable disposal
- ROCKCOTE Keycote must be used within 1 year of manufacture

Disclaimer

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* WHEN USED AS PART OF A FULL ROCKCOTE SYSTEM.

TECHNICAL DATA SHEET

ROCKCOTE QUICK RENDER PM100 (Q RENDER PM100)

Last Updated March 2015

Description ROCKCOTE Quick Render PM100 is a pre-blended cement render manufactured to exacting specifications composed of high quality washed and graded sand, General Purpose Grey Portland Cement and proprietary polymer additives conforming to Australian Standard 3972. Properly cured ROCKCOTE Quick Render PM100 exhibits minimal drying shrinkage and is a reliable surface for over-coating with acrylic textures and paints. This product meets the requirements of the professional tradesperson and the demands of modern construction materials and methods. ROCKCOTE Quick Render PM100 is simple to mix and easy to apply and finish. ROCKCOTE Quick Render PM100 has been formulated and designed for use over expanded and extruded polystyrene walling systems and must be used as part of the *RRR warranty. *ROCKCOTE Reinforced Render.

Features

- 10 year warranty*
- Easy to use
- Excellent adhesion to properly prepared substrates
- ROCKCOTE Acrybond not required, just add water

Benefits

- Tough
- Long term exterior protection
- Water repellent
- Does not need priming before painting
- Can be painted after 48 hours (site mix sand and cement must be cured for 28 days prior to coating)
- Saves time and money
- Can reduce scaffold costs, when used instead of site mix sand and cement render
- Forms part of a warranted system for expanded and extruded polystyrene walling systems

Uses

- ROCKCOTE Quick Render PM100 is suitable for application over properly prepared substrates such as polystyrene, brick, block, concrete, A.A.C blocks and panels and tilt up
- Can be used interior and exterior
- ROCKCOTE Quick Render PM100 is ideal to use as a base coat for ROCKCOTE Acrylic Coloured renders and Roll On Textures
- ROCKCOTE Quick Render PM100 must be overcoated within 28 days of application

Colours and Gloss N/A

Sheen Level N/A

Typical Data at 25°C and 50% Relative Humidity

Coverage Rate Approximately 2m²/20kg @ 4mm build

Film Build Optimum results are normally achieved by applying at 4 - 10mm thick per coat. ROCKCOTE Quick Render PM100 should not be applied in a single coat greater than 10mm thick. For total thicknesses over 15mm but less than 30mm, PM100 HB should be used as basecoat to create build before the finish coat is applied. Mechanical fixing must be used for thicknesses in excess of 30mm.

Drying Time Dries in approximately 8 hours under normal drying conditions. (Dry times vary with changes in temperature and humidity and residual moisture in the substrate).

Curing Time Once initial dry set has occurred, rewet 2 to 3 times a day with clean water for 2 days. This is especially important during hot and/or windy weather

Abrasion Resistance Excellent

Usual No Coats Suitable for 1 coat application depending on substrate and method of application

Packaging Sizes 20 kg bags

Clean Up Clean with water immediately after use if render has not cured. Remove any unwanted material or spatter from surfaces with water as soon as possible and preferably before dry. Recently dried

TECHNICAL DATA SHEET

ROCKCOTE QUICK RENDER PM100 (Q RENDER PM100)

Last Updated March 2015

render may be more easily removed with warm water and detergent

Substrate Conditions

- ROCKCOTE Quick Render PM100 must be applied over properly prepared substrates that are free of dirt, dust, grime and any other contaminants
- Do not apply ROCKCOTE Quick Render PM100 if air and surface temperatures are below 3°C or above 35°C
- All brick and masonry substrates must be wet down prior to the application of ROCKCOTE Quick Render PM100. Application should proceed when the wet "shine" has disappeared
- For dense, smooth and difficult substrates ROCKCOTE Keycote must be applied prior to ROCKCOTE Quick Render PM100 application to provide optimum adhesion
- When applying over A.A.C, seal first with one coat ROCKCOTE Acrybond mixed with an equal part of water to control suction and improve adhesion

Mixing

N/A

Application

- For traditional hawk and trowel hand application, mix 20 kg of ROCKCOTE Quick Render PM100 to 4.0L of gauging liquid for a minimum of 3 minutes, let stand for a further 3 minutes and re-mix and adjust to desired consistency
- ROCKCOTE Quick Render PM100 should not be applied in a single coat greater than 10mm
- ROCKCOTE Quick Render PM100 can be sprayed on with a suitable machine such as Mortatec Worker or Mortarman
- ROCKCOTE Quick Render PM100 can be shaved flat, floated and sponged or just shaved if applying a ROCKCOTE Coloured Render System
- All windows and doors should be masked up to avoid damage and for ease of cleaning
- Keep the finished ROCKCOTE Quick Render PM100 sheltered from rain & moisture for 24hrs after completion dependent on climatic conditions

Safety Data

Refer ROCKCOTE Quick Render PM100 MSDS

Precautions and Limitations

- ROCKCOTE Quick Render PM100 should not be applied in temperatures below 3°C or above 35°C
- ROCKCOTE Quick Render PM100 is not suitable for application over fibre cement sheeting, and swimming pools
- Can be applied up to 10mm per coat

Transport and Storage

- ROCKCOTE Quick Render PM100 must be kept dry during transportation and storage
- When working with ROCKCOTE Quick Render PM100, observe the usual precautions for handling cement based products
- Avoid inhalation of the powder, prolonged skin contact and particularly eye contact
- If contact occurs, flush thoroughly with clean water
- Wear protective clothing to minimise skin contact and wear goggles where spatter is likely
- Where spills occur, sweep up dry material or soak up liquid spillage with sand/sawdust and remove to suitable disposal

Disposal

- Dispose of in accordance with local council regulations

Disclaimer

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* WHEN USED AS PART OF A FULL ROCKCOTE SYSTEM.

TECHNICAL DATA SHEET

ROCKCOTE TEXPRIME

Last Updated May 2014

Description ROCKCOTE Texprime is designed as a highly adhesive primer for all substrates that require a sand based primer. Its limited slip properties make it suitable for use on fibre cement sheeting, tilt-up and other smooth surfaces. Tilt up panels must be primed with ROCKCOTE Solprime before the application of ROCKCOTE Texprime. ROCKCOTE Texprime can be tinted to a wide range of colours, and is ideal as a primer for use with ROCKCOTE coloured renders and textures

Features

- 10 year warranty*
- Alkali Resistant
- Easy to use
- Highly adhesive

Benefits

- Limited slip properties
- Reduces Suction
- Can be tinted
- Low roller spatter

Uses

- Reduces suction on porous and high suction substrates such as A.A.C. and cement sheeting
- Ideal for priming or sealing substrates prior to the application of ROCKCOTE Acrylic Coloured Render and Roll On Texture Systems
- Due to its unique anti slip qualities is ideal for applying over smooth surfaces prior to application of ROCKCOTE Trowel On Coloured Renders or base coats
- Can be used interior and exterior

Colours and Gloss Can be tinted to a wide range of colours

Sheen Level Matt

Typical Data at 25°C and 50% Relative Humidity

Thinning 5%

Coverage Rate Approximately 6 square metres per litre, Figures are a guide only. Coverage rates vary according to substrate, application technique, wastage factors and substrate preparation.

Drying Time 4 hours

Touch Dry 2 hours

Dry to Recoat 4 hours

Abrasion Resistance Excellent

Usual No Coats 1

Packaging Sizes 15 Ltr & 4 Ltr pails

Clean Up Water

Substrate Conditions

- Surfaces should be clean, dry and free from loose or crumbling material, oil or form release agents
- Care should be taken to keep ROCKCOTE Primers off windows and adjacent surfaces that are not to be treated, as they can be very difficult to remove once allowed to dry
- All substrates must be installed as per manufacturers' specifications prior to application
- Not suitable for areas that will be submerged in water or subjected to continual moisture

Mixing N/A

Application

- Check colour before use
- If using multiple pails on a wall, box drums prior to use
- The application of this product is a specialist procedure which should be carried out by a skilled and experienced applicator
- All substrates must contain no more than 15% WME before the application can commence
- It is important to maintain a wet edge when applying to avoid tracking and picture framing. [See ROCKCOTEs article on Picture Framing]
- Must be applied evenly and consistently to provide colour consistency and opacity for top coats
- Can be applied with a quality brush or 15-20mm long nap sheepskin roller

TECHNICAL DATA SHEET

ROCKCOTE TEXPRIME

Last Updated May 2014

- For tilt up precast concrete Panels, ROCKCOTE Solprime must be applied prior application of this product

Safety Data

Refer to ROCKCOTE Texprime MSDS

Precautions and Limitations

- Should not be applied in air and surface temperatures below 5°C or above 35°C
- Should not be applied over glossy silicone based paints or sealants
- ROCKCOTE Primers should only be used over sound clean substrates, and are not suitable for areas that will be submerged in water or subjected to continual moisture
- ROCKCOTE Primers must only be used on substrates with a moisture level of less than 15% WME
- ROCKCOTE Primers are not suitable for use direct to substrate below damp proof installments

Transport and Storage

- Store in a cool dark place
- Keep pail sealed
- Do not stack over 3 high

Disposal

- Spilt Material must be absorbed with sand/sawdust and lifted for proper disposal
- Product must not be allowed to run into drains or open bodies of water
- Residual small amounts of leftover paint on brushes and rollers should be wiped on to an old newspaper and allowed to dry, rather than being washed down the sink. Dispose of in accordance with local council regulations
- Suitable for disposal through the RA Industries Reclaimer Portable Paint Wash Recycling System

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TECHNICAL DATA SHEET

ROCKCOTE SANDCOTE

Last Updated January 2013

Description ROCKCOTE Sandcote is a flexible acrylic based coating manufactured using 100% acrylic emulsions, quality graded quartz and other additives blended together to provide a natural coloured render finish over many substrates. ROCKCOTE Sandcote is an attractive and natural coloured render that uses the inherent beauty of mineral sands and aggregates to produce a stunningly natural but stylishly modern texture finish. ROCKCOTE Sandcote has been designed as a coloured render, however it can be painted provided it is primed with ROCKCOTE High Opacity Primer prior to coating with 2 coats of ROCKCOTE Armour or Armour Flex

Features

- 10 year warranty*
- Water based
- Ease of use
- No sponge finishing required
- Vapour permeable

Benefits

- Tough
- Flexible
- Water resistant
- Excellent adhesion
- Long term exterior protection
- Natural coloured render finish that does not require painting

Uses

- ROCKCOTE Sandcote is suitable to go over properly prepared substrates such as brick, block, cement render, ROCKCOTE Render, concrete, cement sheeting, A.A.C. panels/blocks and plasterboard
- Can be used interior and exterior
- Can be over coated with ROCKCOTE Repel or ROCKCOTE Clearcote for added durability and low maintenance

Colours and Gloss

- Can be tinted to a wide range of colours from soft natural colours, to strong vibrant colours, while still maintaining an attractive natural appearance

Sheen Level Matt

Typical Data at 25°C and 50% Relative Humidity

Thinning	Up to 5%
Coverage Rate	Coverage rates may vary according to substrate and preparation. ROCKCOTE Sandcote is usually applied at the rate of approximately 10 square metres per 15 litre drum.
Film Build	1mm dry film build
Drying Time	48 hours
Touch Dry	5 hours
Dry to Recoat	48 hours
Crack Bridging	Bridge cracks up to 900µm per applied coat
Abrasion Resistance	Excellent
Usual No Coats	1
Packaging Sizes	15 Ltr pails
Clean Up	Water

Substrate Conditions

- ROCKCOTE Sandcote must be applied over properly prepared substrates that are free of dirt, dust, grime and any other contaminants
- Substrates must not contain more than 15% moisture prior to application
- Do not apply if air and surface temperatures are below 5°C or above 35°C
- If applying over ROCKCOTE Quickrender, application may proceed after 48 hours if properly cured
- Fresh cementitious substrates such as site mix sand and cement render and concrete must be left for up to 28 days to sufficiently cure prior to application of ROCKCOTE Sandcote
- ROCKCOTE Anti Efflorescent primer should be used when applying over site mix render

TECHNICAL DATA SHEET

ROCKCOTE SANDCOTE

Last Updated January 2013

Application	<ul style="list-style-type: none">• Check colour before use• Ensure same batch numbers are used on a single wall where possible• Mix to help reactivate and aerate contents• Apply evenly over the properly prepared substrate with a hawk and trowel• Ideally apply slightly thicker than the sand granules to achieve optimum results• Using circular motions finish with a plastic float/trowel• Be sure to keep a wet edge with this product and plan your work to suit the product and weather conditions• If joining up to previous day's application, it is "good working practice" to start and finish on an external or internal corner• Keep sheltered from rain & moisture for 24 - 48 hrs after completion dependent on climatic conditions• It is advisable to apply a primer that is tinted to the required finish colour before the application of ROCKCOTE Sandcote, if a coloured topcoat will not be used
Safety Data	Refer to ROCKCOTE Sandcote MSDS
Precautions and Limitations	<ul style="list-style-type: none">• Check colour before use• Ensure same batch numbers are used on a single wall where possible• Should not be applied in temperatures below 5°C or above 35°C• Not suitable for areas of continual damp or areas submerged in water
Transport and Storage	<ul style="list-style-type: none">• Store in a cool dark place• Keep pail sealed• Do not stack over 3 high
Disclaimer	<p>ROCKCOTE Enterprises Pty Ltd will not accept responsibility for any misuse of this product or if not applied by a skilled and experienced applicator and in accordance with our technical specifications. Due to our policy of continuing product improvement, ROCKCOTE Enterprises Pty Ltd reserves the right to change these specifications without further notice. Our goods come with guarantees that cannot be excluded under the Australian Consumer Law. You are entitled to a replacement or refund for a major failure and compensation for any other reasonably foreseeable loss or damage. You are also entitled to have the goods repaired or replaced if the goods fail to be of acceptable quality and the failure does not amount to a major failure.</p> <p>* WHEN USED AS PART OF A FULL ROCKCOTE SYSTEM.</p>

TECHNICAL DATA SHEET

ROCKCOTE CLEARCOTE

Last Updated May 2014

Description ROCKCOTE Clearcote is a clear, acrylic finish developed to provide added resistance against water ingress, mould/grime pick up and retention over the complete range of ROCKCOTE finishes. ROCKCOTE Clearcote provides the selected texture with improved performance characteristics, while retaining an aesthetic appeal.

Features

- 10 year warranty*
- Water based
- Excellent flexibility
- Vapour permeable
- Easy to maintain

Benefits

- High water resistance
- Long term exterior protection
- Mould resistant
- Scuff resistant
- Easy to use
- Easy to maintain
- High resistance to cracking

Uses

- Provides a highly water repellent and mould resistant surface when applied over ROCKCOTE Texture Coatings
- Can be used as a top coat over ROCKCOTE Coloured Renders and specialist products to provide extra protection
- Can be used interior and exterior

Colours and Gloss Dries to a clear finish

Sheen Level Low Sheen

Typical Data at 25°C and 50% Relative Humidity

Thinning Do not thin

Coverage Rate Coverage Rate: Approximately 4 to 8m²/ltr

Drying Time 4 hours

Touch Dry 2 hours

Dry to Recoat 4 hours

Moisture Control Excellent

Abrasion Resistance Excellent

Usual No Coats 1

Packaging Sizes 15 Ltr, 10 Ltr & 4 Ltr pails

Clean Up Water

Substrate Conditions

- Must be applied over properly prepared substrates that are free of dirt, dust, grime and any other contaminants
- All substrates must be installed as per manufacturers' specifications prior to application
- Do not apply if air and surface temperatures are below 3°C or above 35°C

Mixing N/A

Application

- Should be applied evenly as possible by brush, roller or spray equipment, ensuring complete coverage whilst maintaining a wet edge
- After application with a medium nap roller it is important to tip off the product to ensure an even appearance and drying
- Care should be taken not to apply too much product on cut-in areas
- An 80mm wide roller of medium nap pile should be used for cutting in
- Allow a minimum of 4 hours between applications
- See ROCKCOTE's Technical Article on "Cutting In and avoiding picture framing"

Safety Data Refer ROCKCOTE Clearcote MSDS

TECHNICAL DATA SHEET

ROCKCOTE CLEARCOTE

Last Updated May 2014

Precautions and Limitations

- Should not be applied in air and surface temperatures below 3°C or above 35°C
- Should not be applied over glossy silicone based paints or sealants

Transport and Storage

- Store in a cool dark place
- Keep pail sealed
- Do not stack over 3 high

Disposal

- Spilt Material must be absorbed with sand/sawdust and lifted for proper disposal
- Product must not be allowed to run into drains or open bodies of water
- Residual small amounts of leftover paint on brushes and rollers should be wiped on to an old newspaper and allowed to dry, rather than being washed down the sink. Dispose of in accordance with local council regulations
- Suitable for disposal through the RA Industries Reclaimer Portable Paint Wash Recycling System

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* WHEN USED AS PART OF A FULL ROCKCOTE SYSTEM.
